

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Ultimate Hydroforming Inc**

*42450 Yearego Dr  
Sterling Heights, MI 48314  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

### **Welding**

Certificate Number: 3406221955  
Expiration Date: 30 November 2026  
Accreditation Length: 24 Months



**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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## SCOPE OF ACCREDITATION

### Welding

**Ultimate Hydroforming Inc**  
42450 Yearego Dr  
Sterling Heights, MI 48314

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

**AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)**

**AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)**

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**AC7110/1 Rev I - Nadcap Audit Criteria for Brazing (Torch/Induction) (to be used on audits on/AFTER 13-May-2024)**

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement E – GTA Tack Welding (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)

Supplement J – Metallographic Evaluation of Qualification and/or Process Control Braze Joints – (Additional requirements)

**AC7110/4 Rev I - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection) (to be used on audits on/after 1 March 2020)**

Baseline (All audits)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement B – Shear Testing (Additional requirements)

Supplement C – GTA Tack Welding (Additional requirements)

Supplement D – Filler Materials (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process

Control) (Additional requirements)

**AC7110/4S Rev H - Nadcap Supplemental Audit Criteria for Resistance Welding (to be used on audits on/AFTER 13-Aug-2023)**

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**AC7110/5 Rev J - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/AFTER 25-Sep-2022)**

Baseline (All audits)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

**AC7110/5S Rev I - Supplemental Audit Criteria for Welding For Fusion Welding (to be used on audits on/AFTER 13-Aug-2023)**

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**AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)**

Baseline (All audits)

**AC7110/12S Rev I - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/AFTER 13-Aug-2023)**

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